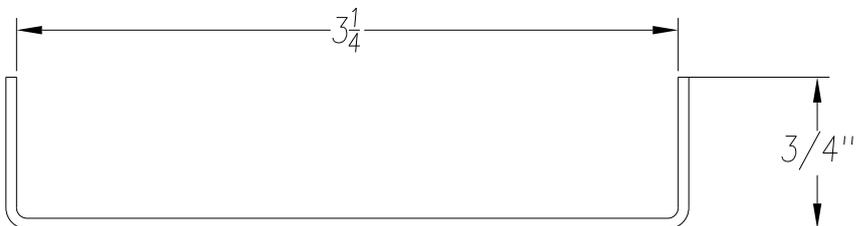
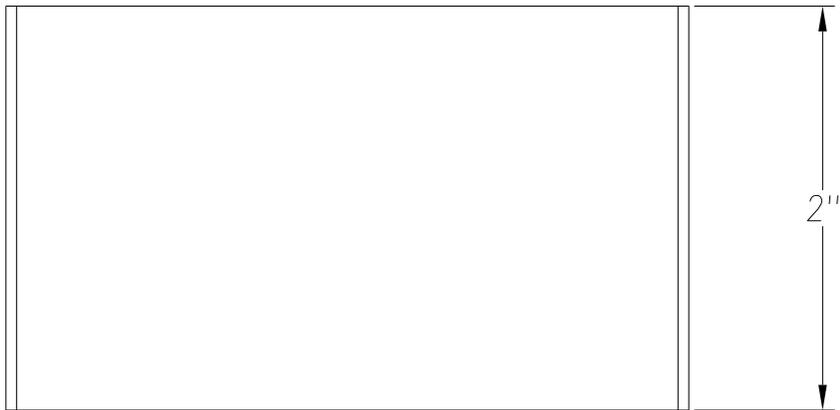


REVISION			
REV	DESCRIPTION	DATE	BY



SEE PO FOR MATERIAL TYPE AND FINISH

MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS, WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.

MATERIAL	GAUGE 18	WIDTH	FINISH
COATING	THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS	SAMSON ROLL FORMED PRODUCTS	
TEMPER			
WT. PER M/FT.			
-TOLERANCES- NOT INDICATED .XXX ±.015 .XX ±.030 .X ±.060 FRACTIONAL ±1/32 ANGLES ±1° STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT	DRAWN BY: L.S.B. 9-14-12	DATE:	TITLE CLIP
DO NOT SCALE THIS DRAWING	CHECKED BY:	DATE:	SIZE A
SCALE: 1:1	DRAWING #	S-2072	SHEET #
			REV.