





SEE PO FOR MATERIAL TYPE AND FINISH FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER. LENGTH TOLERANCE:LESS THAN 60":  $\pm 1/16$ " LESS THAN 120":  $\pm 1/8$ ", 120" OR GREATER:  $\pm 1/4$ " MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS, WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT. FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END CUT DISTORTION. PROFILE DIMENSIONS TO BE MEASURED 2" OR GREATER FROM CUT ENDS.

MATERIAL	GAUGE 14	WIDTH	FINISH
COATING	THIS DRAWING AND ITS ARE CONFIDENTIAL AND	ARE NOT	FORMED PRODUCTS
TEMPER WT. PER M/FT.	TO BE REPRODUCED, USED IN WHOLE OR IN PART OR TO OTHERS EXCEPT AS A BY SAMSON ROLL FORM	DISCLOSED PH 708-965-6700 JTHORIZED FAX 708-965-8950	6101 W OAKTON ST. SKOKIE, IL 60077
NOT INDICATED  .XXX ±.015  .XX ±.030  FRACTIONAL ±1/32  ANGLES ±1°  CAMBER 015 PER FOOT D	L.S.B. 9-1 HECKED BY:	DATE: 2-94 SIZE CUSTOMER A  DRAWING # S-1810	SHEET # REV.