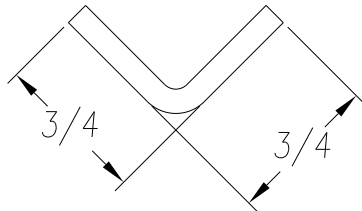
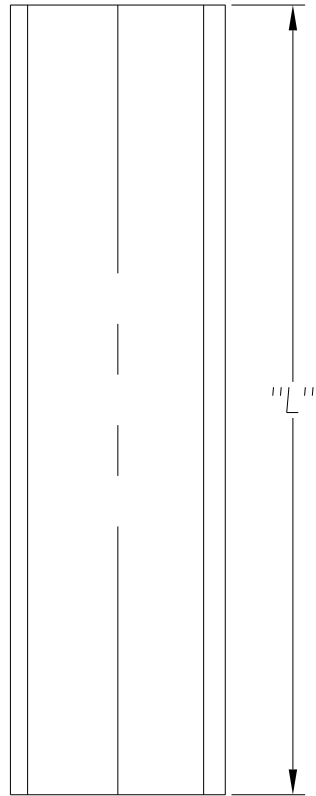


REVISION			
REV	DESCRIPTION	DATE	BY



SEE PO FOR MATERIAL TYPE AND FINISH  
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.  
 LENGTH TOLERANCE: LESS THAN 60":  $\pm 1/16$ " LESS THAN 120":  $\pm 1/8$ ", 120" OR GREATER:  $\pm 1/4$ "  
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,  
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.  
 FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END CUT DISTORTION.  
 PROFILE DIMENSIONS TO BE MEASURED 2" OR GREATER FROM CUT ENDS.

MATERIAL		GAUGE 11		WIDTH		FINISH			
COATING		THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS		SAMSON ROLL FORMED PRODUCTS					
TEMPER						PH 847-965-6700		6101 W OAKTON ST.	
WT. PER M/FT.						FAX 847-965-8950		SKOKIE, IL 60077	
-TOLERANCES- NOT INDICATED .XXX $\pm 0.10$ .XX $\pm 0.30$ .X $\pm 0.60$ FRACTIONAL $\pm 1/32$ ANGLES $\pm 1^\circ$ STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT		DRAWN BY: L.S.B. 7-25-11		DATE:		TITLE			
		CHECKED BY:		DATE:		SIZE			
		DO NOT SCALE THIS DRAWING		SCALE: 1:1		DRAWING # S-1783			
						CUSTOMER			
						SHEET #			
						REV.			