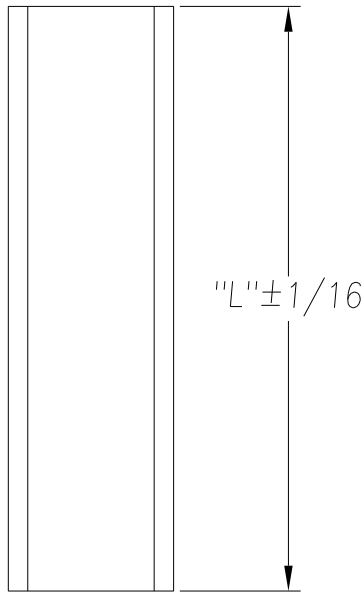


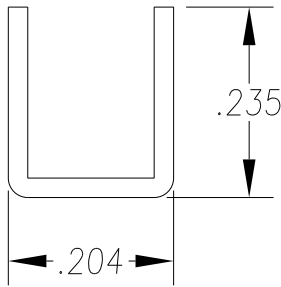
REVISION			
REV	DESCRIPTION	DATE	BY



4X SCALE



ACTUAL SIZE



SEE PO FOR MATERIAL TYPE AND FINISH

FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.

LENGTH TOLERANCE: LESS THAN 60": ±1/16" LESS THAN 120": ±1/8", 120" OR GREATER: ± 1/4"

MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS, WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.

FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END CUT DISTORTION.

PROFILE DIMENSIONS TO BE MEASURED 2" OR GREATER FROM CUT ENDS.

MATERIAL		GAUGE 24		WIDTH		FINISH	
COATING		THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS		SAMSON ROLL FORMED PRODUCTS			
TEMPER							
WT. PER M/FT.							
-TOLERANCES- NOT INDICATED .XXX ±.015 .XX ±.030 .X ±.060		DRAWN BY: L.S.B.		DATE: 2-11-11		TITLE "U" CHANNEL	
FRACTIONAL ±1/32 ANGLES ±1° STRAIGHTNESS .010"/FOOT TWIST 1°/FOOT		CHECKED BY:		DATE:		SIZE A	
DO NOT SCALE THIS DRAWING		SCALE: NOTED		DRAWING # S-1739		SHEET #	
						REV.	