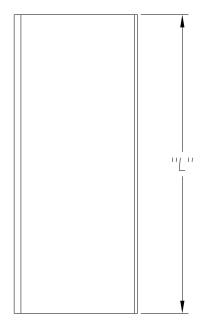
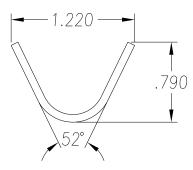
REVISION								
REV	DESCRIPTION	DATE	BY					





SEE PO FOR MATERIAL TYPE AND FINISH

FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.
LENGTH TOLERANCE:LESS THAN 60": ±1/16" LESS THAN 120": ±1/8", 120" OR GREATER: ± 1/4"
MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS, WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.

FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END FLARE UP TO THREE INCHES FROM ENDS. PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

MATERIAL	G	GAUGE 14 WID		)TH		FINISH			
COATING		THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS			SAMSON ROLL FORMED PRODUCTS				
TEMPER WT. PER M/FT.	T    II   T					PH 847-965-6700 FAX 847-965-8950		6101 W OAKTON ST SKOKIE, IL 60077	<u>—</u> Г.
-TOLERANCES- NOT INDICATED .XXX ±.015	DRAWN BY:	L.S.B. 11-6-13 DATE:			VEE SECTION				
.X ±.060 FRACTIONAL ±1/32	CHECKED B	<b>(</b> :		ATE:	size A	CUSTOMER			
ANGLES ±1° STRAIGHTNESS.015''/FOOT TWIST 1°/FOOT	DO NOT SCA THIS DRAWIN	LE SCALE:	1X D	RAWING	# S-	1670	SHEET #		REV.