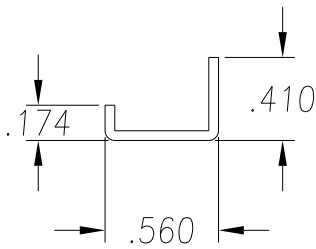
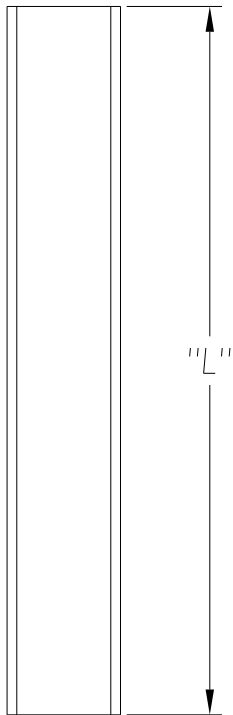


| REVISION | | | |
|----------|-------------|------|----|
| REV | DESCRIPTION | DATE | BY |



SEE PO FOR MATERIAL TYPE AND FINISH
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.
 LENGTH TOLERANCE: LESS THAN 60": $\pm 1/16"$ LESS THAN 120": $\pm 1/8"$, 120" OR GREATER: $\pm 1/4"$
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.
 FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END FLARE UP TO THREE INCHES FROM ENDS.
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

| | | | | | | | | |
|--|--|--|---------------------|------------------|-----------------------------|--------------------|---------------------------------------|--|
| MATERIAL | | GAUGE 18 | WIDTH | | FINISH | | | |
| COATING | | THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS | | | SAMSON ROLL FORMED PRODUCTS | | | |
| TEMPER | | | | | | | PH 847-965-6700 FAX 847-965-8950 | |
| WT. PER M/FT. | | | | | | | 6101 W OAKTON ST. SKOKIE, IL 60077 | |
| -TOLERANCES- NOT INDICATED .XXX $\pm .015$.XX $\pm .030$.X $\pm .060$ FRACTIONAL $\pm 1/32$ ANGLES $\pm 1^\circ$ STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT | | DRAWN BY: L.S.B. 11-6-13 | | DATE: 11-6-13 | | TITLE J CHANNEL | | |
| DO NOT SCALE THIS DRAWING | | SCALE: 1X | DRAWING # S-1663 | | SHEET # | | REV. | |