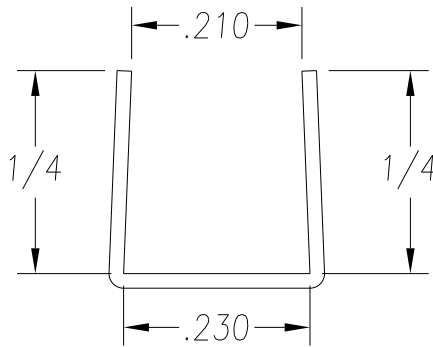
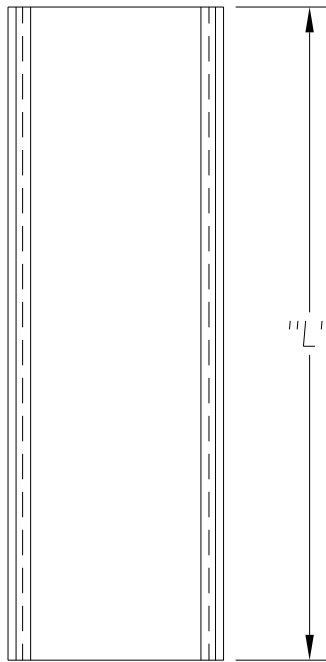



REVISION			
REV	DESCRIPTION	DATE	BY



  
 ACTUAL  
 SIZE

SEE PO FOR MATERIAL TYPE AND FINISH  
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.  
 LENGTH TOLERANCE: LESS THAN 60":  $\pm 1/16$ " LESS THAN 120":  $\pm 1/8$ ", 120" OR GREATER:  $\pm 1/4$ "  
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,  
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.  
 FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END FLARE UP TO THREE INCHES FROM ENDS.  
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

MATERIAL	GAUGE 24	WIDTH	FINISH	
COATING	THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS	SAMSON ROLL FORMED PRODUCTS		
TEMPER		 PH 847-965-6700 FAX 847-965-8950 6101 W OAKTON ST. SKOKIE, IL 60077		
WT. PER M/FT.				
-TOLERANCES- NOT INDICATED .XXX $\pm .015$ .XX $\pm .030$ .X $\pm .060$ FRACTIONAL $\pm 1/32$ ANGLES $\pm 1^\circ$ STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT	DRAWN BY: L.S.B. 10-14-13	DATE:	TITLE INSET U CHANNEL	
DO NOT SCALE THIS DRAWING	CHECKED BY:	DATE:	SIZE A	CUSTOMER
	SCALE: 4:1	DRAWING # S-1460	SHEET #	REV.