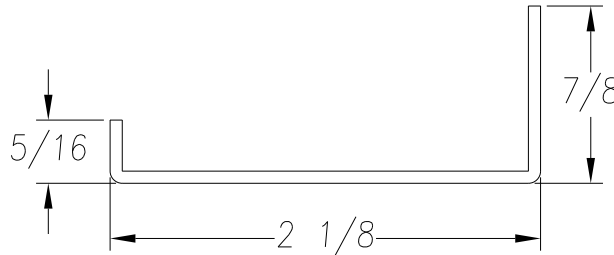
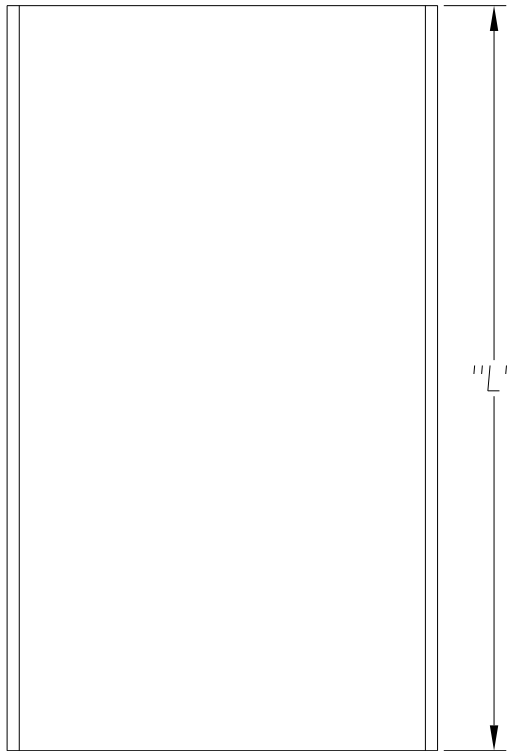



REVISION			
REV	DESCRIPTION	DATE	BY



SEE PO FOR MATERIAL TYPE
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.
 LENGTH TOLERANCE: LESS THAN 60": ±1/16" LESS THAN 120": ±1/8", 120" OR GREATER: ± 1/4"
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.
 FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END FLARE UP TO THREE INCHES FROM ENDS.
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

MATERIAL		GAUGE 16		WIDTH		FINISH	
COATING		THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS		SAMSON ROLL FORMED PRODUCTS			
TEMPER							
WT. PER M/FT.							
-TOLERANCES- NOT INDICATED .XXX ±.010 .XX ±.030 .X ±.060 FRACTIONAL ±1/32 ANGLES ±1° STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT		DRAWN BY: L.S.B. 7-25-11		DATE:		TITLE: CHANNEL	
DO NOT SCALE THIS DRAWING		CHECKED BY:		DATE:		SIZE A	CUSTOMER
SCALE: 1:1		DRAWING # S-1432		SHEET #		REV.	