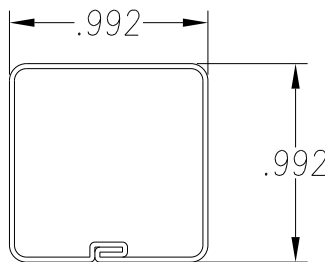
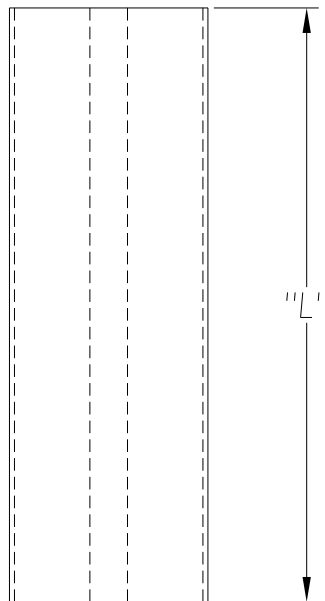



| REVISION |             |      |    |
|----------|-------------|------|----|
| REV      | DESCRIPTION | DATE | BY |



SEE PURCHASE ORDER FOR MATERIAL TYPE AND FINISH  
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.  
 LENGTH TOLERANCE: LESS THAN 60":  $\pm 1/16$ , LESS THAN 120":  $\pm 1/8$ ", 120" OR GREATER:  $\pm 1/4$ "  
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,  
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.  
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

|   |  |  |                        |
|---|--|--|------------------------|
| MATERIAL  | GAUGE<br>24  | WIDTH  | FINISH                 |
| COATING   | THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS | SAMSON ROLL FORMED PRODUCTS  |                        |
| TEMPER<br>RB 45-65  |  | <br>PH 708-965-6700<br>FAX 708-965-8950 |                        |
| WT. PER M/FT.   |  |  |                        |
| -TOLERANCES-<br>NOT INDICATED<br>.XXX $\pm .015$<br>.XX $\pm .030$<br>.X $\pm .060$ | DRAWN BY:<br>KPB   | DATE:<br>3/14/91   | TITLE<br>1" SQUARE LST |
|   | CHECKED BY:  | DATE:  | SIZE<br>A              |
| FRACTIONAL $\pm 1/32$<br>ANGLES $\pm 1^\circ$                                       | DO NOT SCALE THIS DRAWING  | SCALE:<br>1X   | DRAWING #<br>S-1344    |
|   |  |  | SHEET #                |
|   |  |  | REV.                   |

