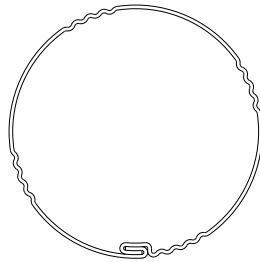
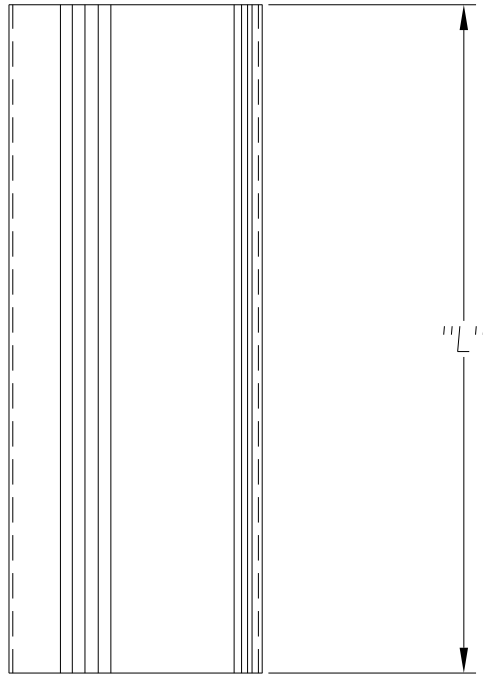


REVISION			
REV	DESCRIPTION	DATE	BY



DIMPLED END CUT WILL BE PRESENT

SEE PURCHASE ORDER FOR MATERIAL TYPE AND FINISH  
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.  
 LENGTH TOLERANCE: LESS THAN 60":  $\pm 1/16$ , LESS THAN 120":  $\pm 1/8$ ", 120" OR GREATER:  $\pm 1/4$ "  
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,  
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.  
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

MATERIAL	GAUGE 24	WIDTH	FINISH
COATING	THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS	SAMSON ROLL FORMED PRODUCTS	
TEMPER			
WT. PER M/FT.			
-TOLERANCES- NOT INDICATED .XXX $\pm 0.10$ .XX $\pm 0.30$ .X $\pm 0.60$ FRACTIONAL $\pm 1/32$ ANGLES $\pm 1^\circ$ STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT	DRAWN BY: L.S.B. 7-25-11	DATE:	TITLE: 1 1/4" CORRUGATED LOCKSEAM TUBE
	CHECKED BY:	DATE:	SIZE: A
DO NOT SCALE THIS DRAWING	SCALE: 1:1	DRAWING # S-1271	SHEET #
			REV.