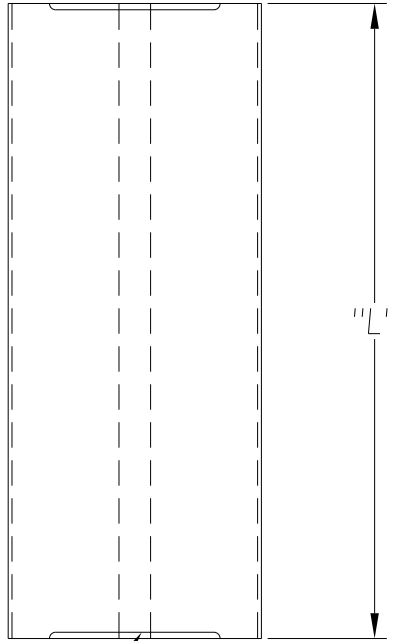
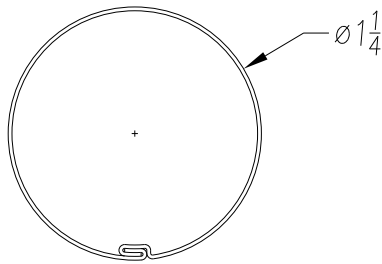



REVISION			
REV	DESCRIPTION	DATE	BY



MINIMAL STEP BOTH ENDS, OPPOSITE SEAM,



SEE PURCHASE ORDER FOR MATERIAL TYPE AND FINISH
 FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.
 LENGTH TOLERANCE: LESS THAN 60": $\pm 1/16$, LESS THAN 120": $\pm 1/8$ ", 120" OR GREATER: $\pm 1/4$ "
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

MATERIAL	GAUGE 24	WIDTH	FINISH
COATING	THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS	SAMSON ROLL FORMED PRODUCTS	
TEMPER		 PH 847-965-6700 FAX 847-965-8950 6101 W OAKTON ST. SKOKIE, IL 60077	
WT. PER M/FT. 366			
-TOLERANCES- NOT INDICATED .XXX ± 0.10 .XX ± 0.30 .X ± 0.060 FRACTIONAL $\pm 1/32$ ANGLES $\pm 1^\circ$	DRAWN BY: L.S.B.	DATE: 7-17-09	SIZE A
DO NOT SCALE THIS DRAWING	SCALE: 1X	DRAWING # S-1270	CUSTOMER SHEET # REV.