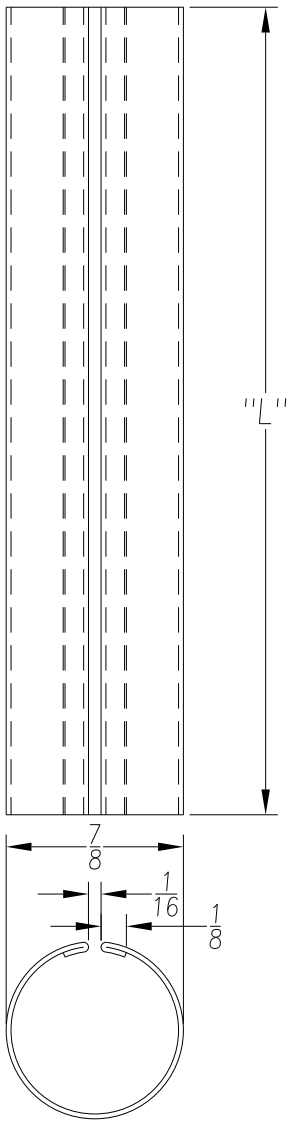



REVISION			
REV	DESCRIPTION	DATE	BY



FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.  
 LENGTH TOLERANCE: LESS THAN 120":  $\pm 1/8"$ , 120" OR GREATER:  $\pm 1/4"$   
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,  
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.  
 FINISHED PART MAY EXHIBIT TYPICAL ROLL FORMED END FLARE UP TO THREE INCHES FROM ENDS.  
 PROFILE DIMENSIONS TO BE MEASURED 3" OR GREATER FROM CUT ENDS.

MATERIAL	C.R.S.	GAUGE	24	WIDTH		FINISH	MILL
COATING	N/A	THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS			SAMSON ROLL FORMED PRODUCTS		
TEMPER	C.Q.						
WT. PER M/FT.							
-TOLERANCES- NOT INDICATED .XXX $\pm 0.10$ .XX $\pm 0.30$ .X $\pm 0.60$ FRACTIONAL $\pm 1/32$ ANGLES $\pm 1^\circ$ STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT		DRAWN BY: L.S.B. 7-25-11		DATE:		TITLE HEMMED TUBE	
DO NOT SCALE THIS DRAWING		CHECKED BY:		DATE:		SIZE A	CUSTOMER
SCALE: 1:1		DRAWING #		S-1248		SHEET #	
						REV.	