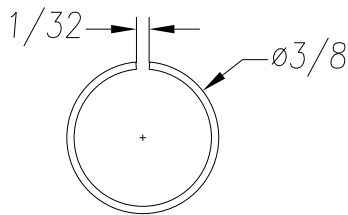
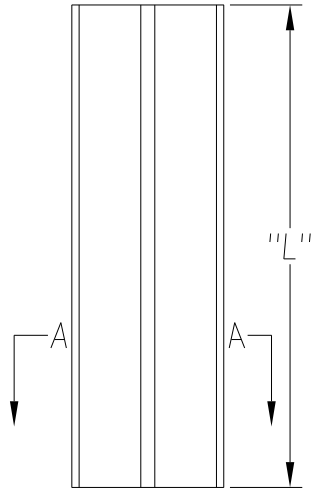


REVISION			
REV	DESCRIPTION	DATE	BY



VIEW A-A ACTUAL SIZE



END VIEW WITH DIMPLED CUT

FOR LENGTH DIMENSION ("L"), SEE PURCHASE ORDER.
 LENGTH TOLERANCE: LESS THAN 60": ±1/16", 60"-120":±1/8, 120" OR GREATER: ± 1/4"
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS.
 FINISHED PART WILL EXHIBIT DIMPLED END CUT, BOTH ENDS OF PART.
 PROFILE DIMENSIONS TO BE MEASURED 2" OR GREATER FROM CUT ENDS DUE TO CUTOFF DISTORTION.

MATERIAL		GAUGE 26		WIDTH		FINISH	
COATING		THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS		SAMSON ROLL FORMED PRODUCTS			
TEMPER							
WT. PER M/FT.							
-TOLERANCES- NOT INDICATED .XXX ±.010 .XX ±.030 .X ±.060 FRACTIONAL ±1/32 ANGLES ±1° STRAIGHTNESS .015"/FOOT TWIST 1"/FOOT		DRAWN BY: L.S.B. 10-2-13		DATE:		TITLE 3/8" OPEN SEAM TUBE	
DO NOT SCALE THIS DRAWING		SCALE:		DRAWING #		SHEET #	
				S-1229		REV.	