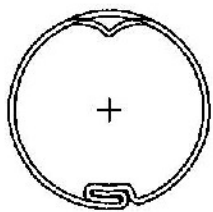
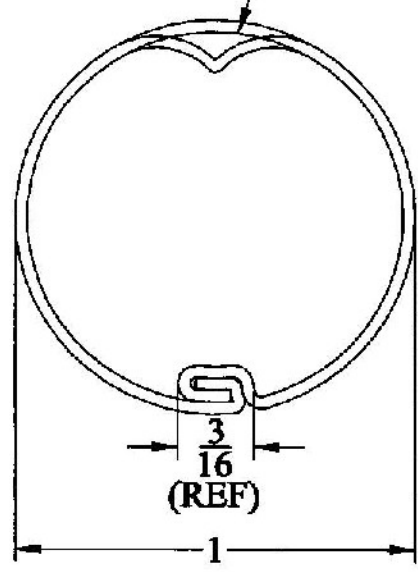



REVISION			
REV	DESCRIPTION	DATE	BY



**ACTUAL
SIZE**

**DIMPLE FROM CUT-OFF OPERATION
PERMITTED ON BOTH ENDS OF TUBE
(OPPOSITE SIDE OF LOCK SEAM ONLY)**



MATERIAL	CRS	GAUGE	28	WIDTH		FINISH	SHOTBLAST
COATING	TIN PLATE	THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS			SAMSON ROLL FORMED PRODUCTS  PH 847-965-6700 FAX 847-965-8950 6101 W OAKTON ST. SKOKIE, IL 60077		
TEMPER							
WT. PER M/FT.							
-TOLERANCES- NOT INDICATED	DRAWN BY:		DATE:		TITLE		
.XXX ±.010 .XX ±.030 .X ±.060	E.M. 1/17/03		1/17/03				
FRACTIONAL ±1/32 ANGLES ±1°	DO NOT SCALE THIS DRAWING	SCALE:	DRAWING #	S-1386	SIZE	A	CUSTOMER
				SHEET #			REV.