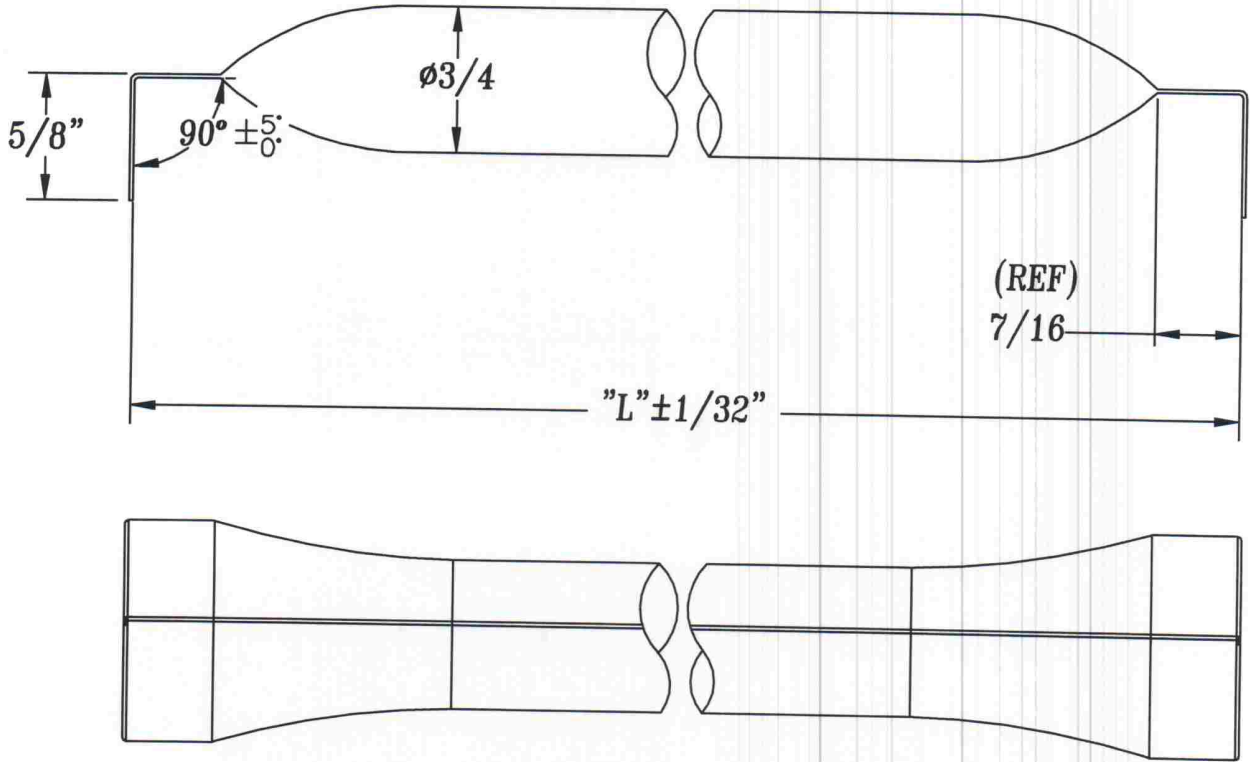


| REVISION | | | |
|----------|-------------|------|----|
| REV | DESCRIPTION | DATE | BY |



ROLLING LENGTH = "L" + 1 3/16"
 MAXIMUM BURR NOT TO EXCEED 10% OF MAT'L THICKNESS WITH THE EXCEPTION OF CUT ENDS,
 WHICH MAY HAVE BURR EXCEEDING THIS AMOUNT.

| | | | |
|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|----------------------------------------|
| MATERIAL C.R.S. | GAUGE 29 | WIDTH | FINISH SHOTBLAST/PRE-PAINTED |
| COATING TINPLATE | THIS DRAWING AND ITS CONTENTS ARE CONFIDENTIAL AND ARE NOT TO BE REPRODUCED, USED OR COPIED IN WHOLE OR IN PART OR DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY SAMSON ROLL FORM PRODUCTS | | SAMSON ROLL FORMED PRODUCTS |
| TEMPER | | | S |
| WT. PER M/FT. | | | PH 708-965-6700 FAX 708-965-8950 |
| DRAWN BY: E.M. 10/12/04 DATE: | | TITLE 3/4" RD. LST WITH 5/8" BENDS. | |
| CHECKED BY: DATE: | | SIZE A | CUSTOMER |
| DO NOT SCALE THIS DRAWING | | SCALE: NONE | DRAWING # S-1263-8 |
| -TOLERANCES- NOT INDICATED .XXX ±.010 .XX ±.030 .X ±.060 FRACTIONAL ±1/32 ANGLES ±1° | | SHEET # | REV. |